

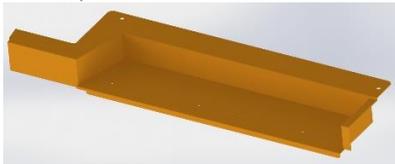
**FORD TRANSIT\_CARGO VAN\_Single Side Door Config.**  
**Universal Steel Floor Sills Kit**  
**INSTALLATION INSTRUCTIONS**

**Legend Part # : U709-151-1011 (Black Colored), or**  
**U709-151-1018 (Yellow Colored)**

**NOTE :** Fasteners should be tightened to torque specification, wherever specified.

**PARTS REQUIRED:**

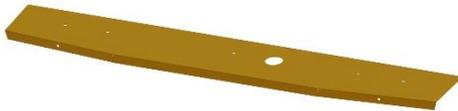
- 1. Heavy Duty Passenger Side Sill  
 Part # : U706-151-1011, or U706-151-1018  
 Quantity : 1



- 2. Side Scuff Spacer  
 Part Number : 000-135-6441  
 Quantity : 1



- 3. Rear Sill  
 Part # : U708-151-1011, or U708-151-1018  
 Quantity : 1



- 4. Side Step Screw Insert  
 Part #:F70-082-0001\_Side step screw insert  
 Quantity : 4



- 5. #10 screws  
 Part Number :  
 Quantity : 4

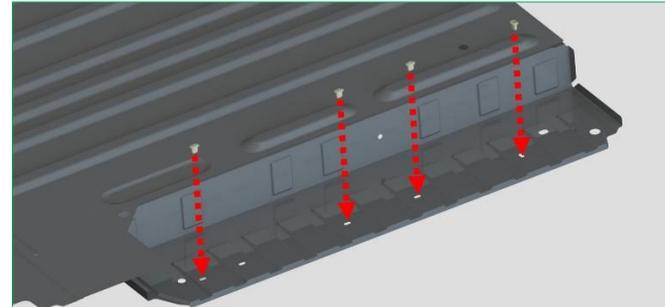


- 6. Push-In Rivet  
 Part#:F70-082-0001\_push-in rivet  
 Quantity : 7



**INSTRUCTIONS:**

- 1. Remove all the plastic trim present at the side and rear cargo area doorsteps of the vehicle.
- 2. Insert the four 'side-step screw inserts' (Part number : F70-082-0001\_Side-step screw insert), at the four locations shown in the picture below.



*"Location of the four Side Step Screw Inserts"*



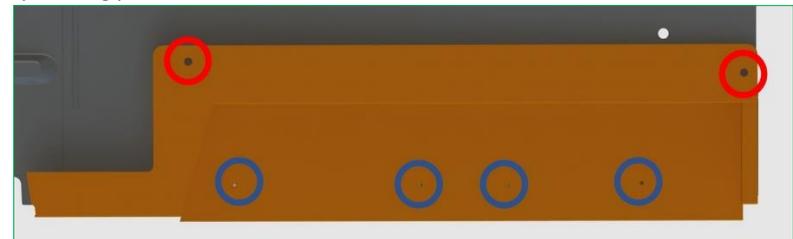
*"Top view of the installed four Side Step Screw Inserts"*

- 3. Install the side scuff spacer (Part number : 000-135-6441), as shown in the picture below.



*"Location of the Side Scuff Spacer"*

- 4. Place the heavy-duty side sill (Part number : U706-151-1011, or U706-151-1018), in the vehicle by aligning the four holes highlighted in blue color with the inserts installed in step # 2, as shown in the picture below.  
 Mark the locations of the two holes highlighted in 'red color', on the vehicle's metal floor or any flooring present in the vehicle, and remove the sill from the vehicle.

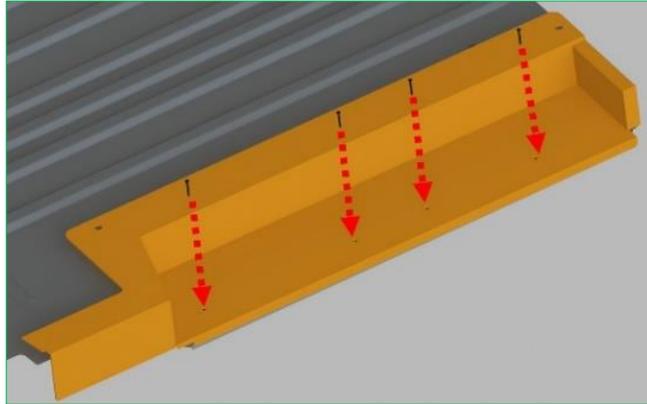


*"Locating positions of the two holes on the vehicle's metal floor and/or any flooring present in the vehicle"*

- At the two locations marked in step # 4, carefully drill holes of 0.250" diameter on the vehicle's metal floor, or on the flooring present in the vehicle and the vehicle's metal floor combined.  
**NOTE** : A drill-depth stop should be used. The drill stop be adjusted in such a way that the drill depth should not exceed 1.00 inch from the vehicle's metal floor.

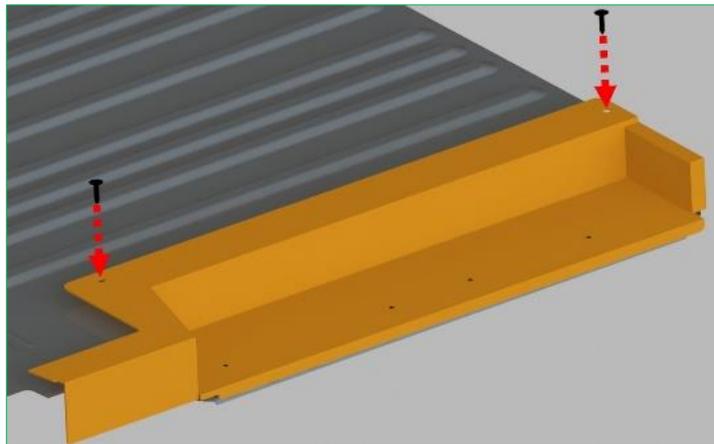
- Position the heavy-duty side sill (Part number : U706-151-1011, or U706-151-1018), in the vehicle, and fix it in-place by using four #10 screws, at the locations as shown in the pictures below.

**NOTE** : Apply 2.5 N-m of torque to each screw.



*"Fixing the side sill using four #10 screws"*

- Install two push-in rivets (Part number : F70-082-0001\_Push-in rivet), in the two holes drilled in step # 5, as shown in the picture below.



*"Installing two push-in rivets in the side sill"*

- Place the rear sill (Part number : U708-151-1011, or U708-151-1018), in the vehicle by aligning the larger diameter hole present on the sill with the release bolt provided at the spare tire access point, as shown in the picture below.  
 Mark the locations of the five holes highlighted in 'red color', on the vehicle's metal floor or any flooring present in the vehicle, and remove the sill from the vehicle.

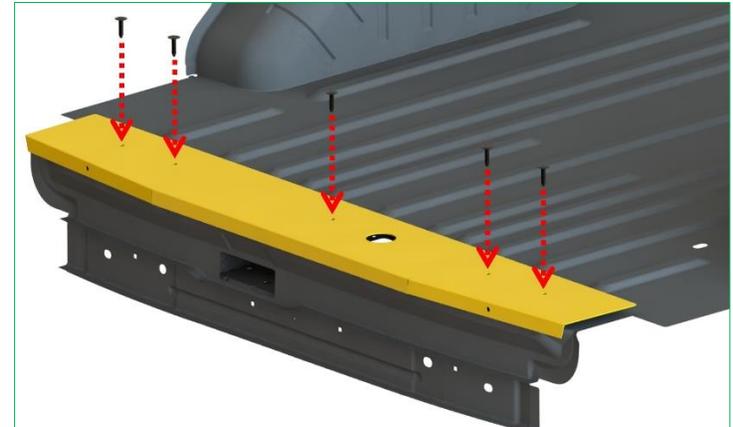


*"Location of the five holes of the rear sill"*

- At the five locations marked in step # 8, carefully drill holes of 0.250" diameter on the vehicle's metal floor, or on the flooring present in the vehicle and the vehicle's metal floor combined.  
**NOTE** : A drill-depth stop should be used. The drill stop be adjusted in such a way that the drill depth should not exceed 1.00 inch from the vehicle's metal floor.

- Position the rear sill (Part number : U708-151-1011, or U708-151-1018), by aligning the five holes on the sill with the holes drilled in step # 9.

- Install five push-in rivets (Part number : F70-082-0001\_Push-in rivet), in the five holes drilled in step # 9, as shown in the picture below, to fix the rear sill in-place.



*"Installing five push-in rivets to secure the rear sill"*